



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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D4935-1
Job Sheet 185025



Part No: D4935-1

Job Qty: 20 ea

Part Name: Mounting Bracket



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/22/18

Job Tracking No:

Due Date: 10/31/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV B IPP REV:A 13.10.02 NEW ISSE DD VERF:JLM IPP REV:B 14.06.18 AS PER DWG REV:B DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet	20 pcs		10/31/18	0.00	0.73	Waterjet 1		SC 18/10/29
110	QC	20 pcs		10/31/18	0.00	0.00	QC2 Waterjet-1		SC 18/10/29
120	QC	20 pcs		10/31/18	0.00	0.00	QC8-5		38
130	Brake NC	20 pcs		10/31/18	0.01	0.29	Brake NC 2		8 9-89 DAS
140	QC	20 pcs		10/31/18	0.00	0.00	QC5		38
150	HandFinish	20 pcs		10/31/18	0.00	0.22	HandFinish1		DR 18/11/08
160	QC	20 pcs		10/31/18	0.00	0.00	QC7-4		DEF 18-11-13
170	Powdercoat	20 pcs		10/31/18	0.00	0.23	Powdercoat11		BR 18-11-29
180	QC	20 pcs		10/31/18	0.00	0.00	QC3		NOV 29 2018 68
190	Packaging	20 pcs		10/31/18	0.00	0.00	Packaging3-2		5/28 DEC 03 2018 9-89
200	QC21-SA	20 Ea		10/31/18	0.00	0.00	QC21		21 DEC 04 2018

Part Op 100 - 1-Cut as per Dwg Dwg Rev: B Prog Rev: B 2-Deburr as required
Descriptions: 170 - START TIME: 12:50 OVEN TEMPERATURE: 320° FINISH TIME: 1:20

M138839.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.063	6061-T6 .063 Sheet	.2260 sf (.0113 ea)	100-Waterjet	5119665

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet	M6061T6S.063	0	286	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																														
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Completed By _____ Supervisor _____ Inspector _____ Exp Date: _____ Instructions: Various STC's Date: 10/29/18 Part: D4935-1 Job No: 185025 Serial No/Batch: S122106 Container No: S122106 Unit Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL: 1 813 632-5200 Email: sales@dartaero.com www.dartaerospace.com																																																																																		
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Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
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